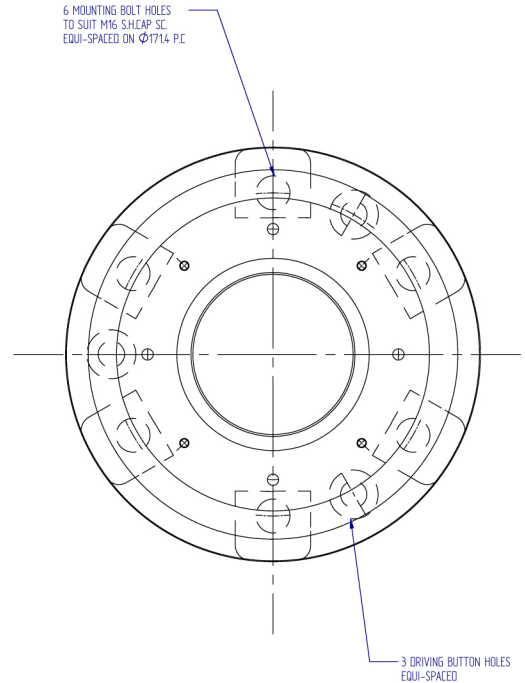
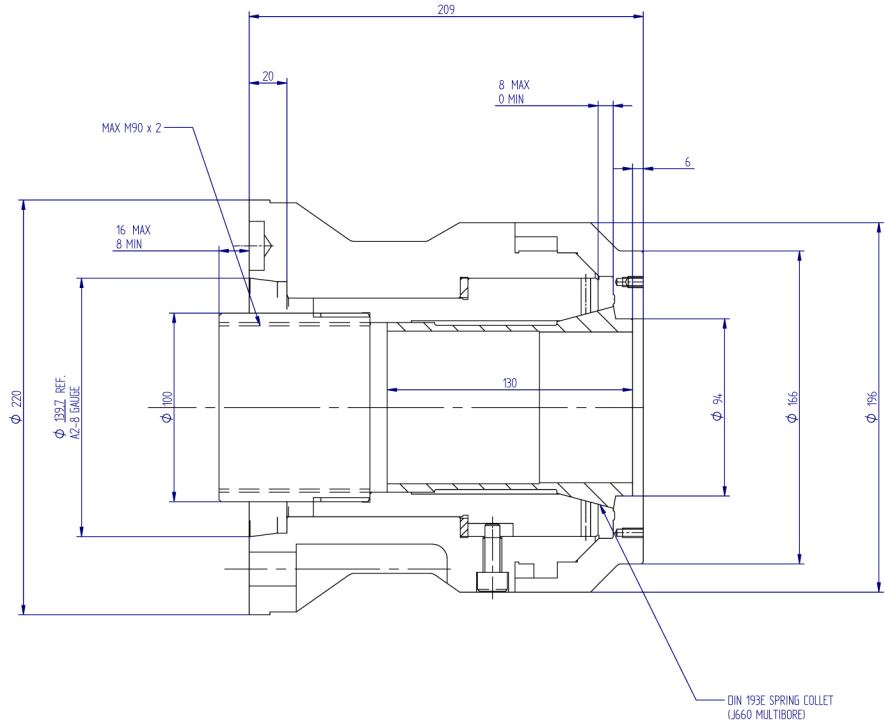


ISSUE	DATE



KITAGAWA EUROPE LTD.

RANGE AS SPECIFIED	MACHINING TOLERANCES							
	NOMINAL DIMENSION							
	> 0.5 ... 3	> 3 ... 6	> 6 ... 30	> 30 ... 120	> 120 ... 400	> 400 ... 1000	> 1000 ... 2000	> 2000
ALL DIMENSION IN mm	0.05	0.05	0.1	0.15	0.2	0.3	0.5	
FINE	0.05	0.05	0.1	0.15	0.2	0.3	0.5	
MEDIUM	0.1	0.1	0.2	0.3	0.5	0.8	1.2	
COARSE	0.2	0.3	0.5	0.8	1.2	2	3	
VERY COARSE	0.5	0.5	1	1.5	2	3	4	

DRAWN	EPB
DATE	13/06/04
SCALE	
CHECKED	
ISSUE NO.	
DATE	

TITLE
 KITAGAWA QCLR80-A8 DIA.
 QUICK CHANGE COLLET
 CHUCK FOR DIN COLLETS

DRAWING NUMBER
 QCLR80-A8-DIN