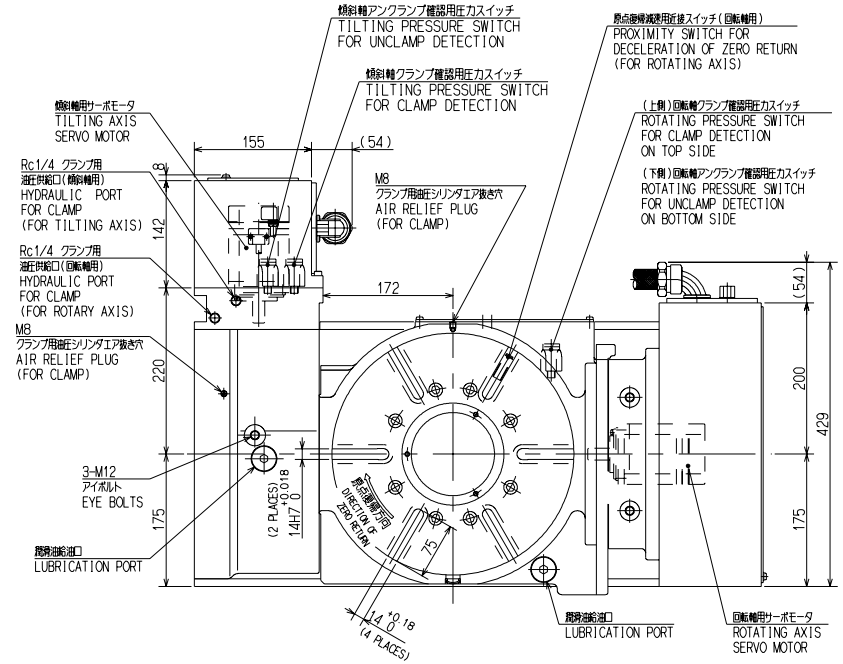
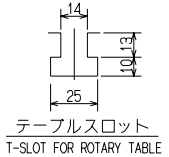
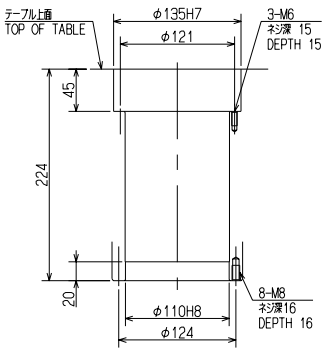


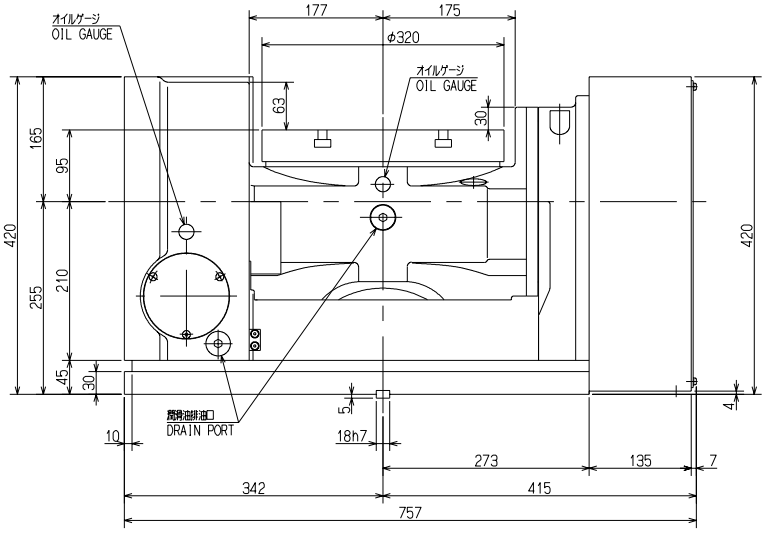


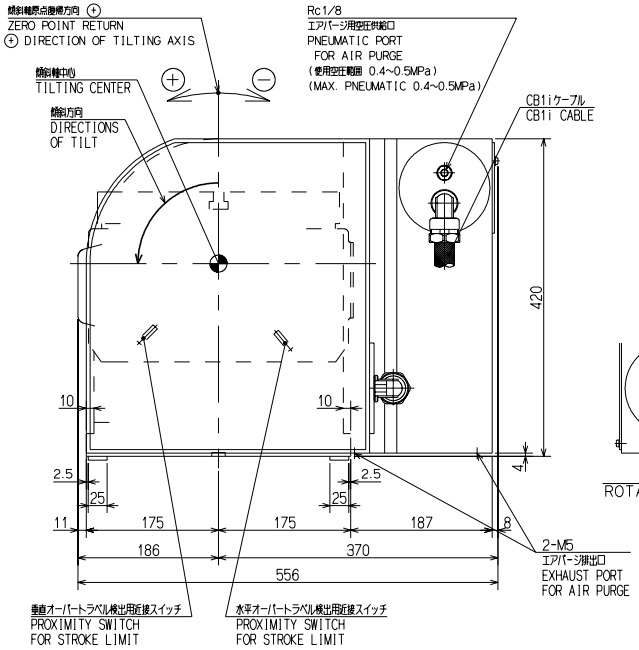
テーブルスロット
T-SLOT FOR ROTARY TABLE
(S=1/2)

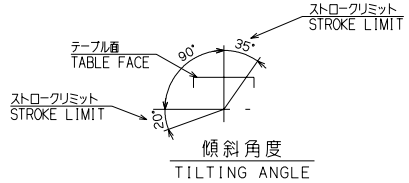


テーブルスピンドル穴
SPINDLE THRU-HOLE
(S=1/4)

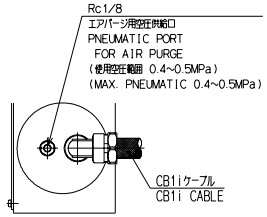
仕様 SPECIFICATIONS			
ROTATING AXIS 回転軸	割出精度 INDEXING ACCURACY		20 sec以内
	再現精度 REPEATABILITY		4 sec以内
	テーブル最高回転速度 MAXIMUM ROTATION SPEED		16.6 min⁻¹ [モータ MOTOR 3000 min⁻¹]
	クランプトルク CLAMPING TORQUE		2600N·m [油圧力 HYD PRESS 3.5MPa]
	許容最大油圧力 MAXIMUM HYD. PRESS		3.5 MPa
	総減速比 TOTAL REDUCTION RATIO		1/180
	駆動系モータ軸換算イナーシャ MACHINE INERTIA (REDUCED TO MOTOR SHAFT)		
TILTING AXIS 傾斜軸	割出精度 INDEXING ACCURACY		45 sec以内
	再現精度 REPEATABILITY		4 sec以内
	テーブル最高回転速度 MAXIMUM ROTATION SPEED		8.33 min⁻¹ [モータ MOTOR 3000 min⁻¹]
	クランプトルク CLAMPING TORQUE		2600N·m [油圧力 HYD PRESS 3.5MPa]
	許容最大油圧力 MAXIMUM HYD. PRESS		3.5 MPa
	総減速比 TOTAL REDUCTION RATIO		1/360
	駆動系モータ軸換算イナーシャ MACHINE INERTIA (REDUCED TO MOTOR SHAFT)		
許容積載質量 ALLOWABLE MASS OF WORK		水平時 HORZ	150 kg
		傾斜時 TILT	100 kg
許容積載ワーク径 ALLOWABLE WORK DIA.			φ320 mm
製品質量 MASS OF ROTARY TABLE			350 kg



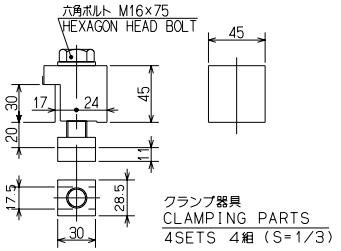




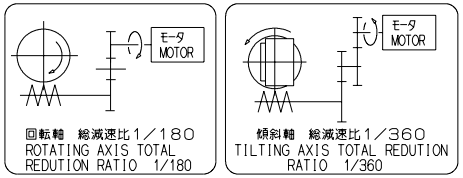
傾斜角度
TILTING ANGLE



回転軸
ROTATING AXIS



クランプ器具
CLAMPING PARTS
4SETS 4組 (S=1/3)



駆動系スケルトン
SKELTON DRAWING OF DRIVE SYSTEM

CAREER			SCALE 1:5	TYPE TTM321H50	WEIGHT kg
				NCテーブル NC ROTARY TABLE	
MANAGER	CHIEF	DRAWN BY	3RD ANGLE	NAME TTM321H50 ガイケイ OUTSIDE VIEW	
KITAGAWA IRON WORKS CO.,LTD.		DATE		DRW NO. 61E 25 0737 2	